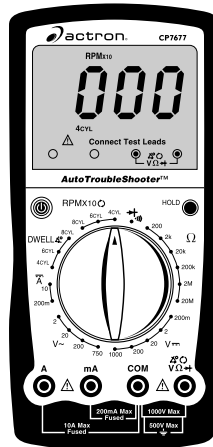




Auto Troubleshooter™

OPERATING INSTRUCTIONS



CP7677

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SAFETY GUIDELINES

TO PREVENT ACCIDENTS THAT COULD RESULT IN SERIOUS INJURY AND/OR DAMAGE TO YOUR VEHICLE OR TEST EQUIPMENT, CAREFULLY FOLLOW THESE SAFETY RULES AND TEST PROCEDURES

- Always wear approved eye protection.
- Always operate the vehicle in a well ventilated area. Do not inhale exhaust gases – they are very poisonous!
- Always keep yourself, tools and test equipment away from all moving or hot engine parts.
- Always make sure the vehicle is in **park** (Automatic transmission) or **neutral** (manual transmission) and that the **parking brake is firmly set**. Block the drive wheels.
- Never lay tools on vehicle battery. You may short the terminals together causing harm to yourself, the tools or the battery.
- Never smoke or have open flames near vehicle. Vapors from gasoline and charging battery are highly flammable and explosive.
- Never leave vehicle unattended while running tests.
- Always keep a fire extinguisher suitable for gasoline/electrical/chemical fires handy.
- Always use extreme caution when working around the ignition coil, distributor cap, ignition wires, and spark plugs. These components contain **High Voltage** when the engine is running.
- Always turn ignition key OFF when connecting or disconnecting electrical components, unless otherwise instructed.
- Always follow vehicle manufacturer's warnings, cautions and service procedures.

CAUTION:

Some vehicles are equipped with safety air bags. You *must* follow vehicle service manual cautions when working around the air bag components or wiring. If the cautions are not followed, the air bag may open up unexpectedly, resulting in personal injury. Note that the air bag can still open up several minutes after the ignition key is off (or even if the vehicle battery is disconnected) because of a special energy reserve module.

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Vehicle Service Manual – Sources For Service Information

The following is a list of sources to obtain vehicle service information for your specific vehicle.

- Contact your local Automotive Dealership Parts Department.
- Contact local retail auto parts stores for aftermarket vehicle service information.
- Contact your local library. Libraries often allow you to check-out automotive service manuals.

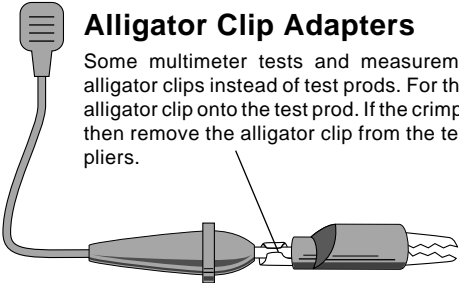
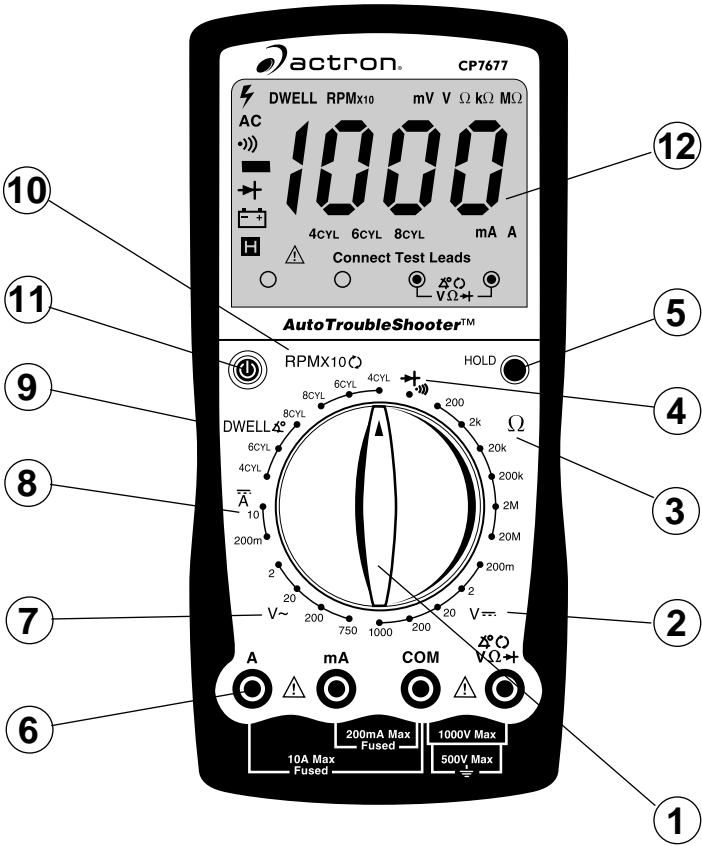
Do a Thorough Visual Inspection

Do a thorough visual and “hands-on” underhood inspection before starting any diagnostic procedure! You can find the cause of many problems by just looking, thereby saving yourself a lot of time.

- Has the vehicle been serviced recently? Sometimes things get reconnected in the wrong place, or not at all.
- Don't take shortcuts. Inspect hoses and wiring which may be difficult to see due to location.
- Inspect the air cleaner and ductwork for defects.
- Check sensors and actuators for damage.
- Inspect ignition wires for:
 - Damaged terminals.
 - Split or cracked spark plug boots
 - Splits, cuts or breaks in the ignition wires and insulation.
- Inspect all vacuum hoses for:
 - Correct routing. Refer to vehicle service manual, or Vehicle Emission Control Information(VECI) decal located in the engine compartment.
 - Pinches and kinks.
 - Splits, cuts or breaks.
- Inspect wiring for:
 - Contact with sharp edges.
 - Contact with hot surfaces, such as exhaust manifolds.
 - Pinched, burned or chafed insulation.
 - Proper routing and connections.
- Check electrical connectors for:
 - Corrosion on pins.
 - Bent or damaged pins.
 - Contacts not properly seated in housing.
 - Bad wire crimps to terminals.

Section 1. Multimeter Basic Functions

Digital multimeters or DMMs have many special features and functions. This section defines these features and functions, and explains how to use these functions to make various measurements.



Alligator Clip Adapters

Some multimeter tests and measurements are more easily done using alligator clips instead of test prods. For these tests, push the crimp end of the alligator clip onto the test prod. If the crimp on the alligator clip becomes loose, then remove the alligator clip from the test prod and re-crimp using a pair of pliers.

Functions and Display Definitions

1. ROTARY SWITCH

Switch is rotated to select a function.

2. DC VOLTS

This function is used for measuring DC (Direct Current) Voltages in the range of 0 to 1000V.

3. OHMS

This function is used for measuring the resistance of a component in an electrical circuit in the range of 0.1 Ω to 20M Ω . (Ω is the electrical symbol for Ohms)

4. DIODE CHECK / CONTINUITY TESTS

This function is used to check whether a diode is good or bad. It is also used for fast continuity checks of wires and terminals. An audible tone will sound if a wire and terminal are good.

5. HOLD

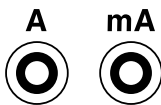
Press HOLD button to retain data on display. In the hold mode, the "H" annunciator is displayed.

6. TEST LEAD JACKS

BLACK Test Lead is always inserted in the COM jack.

RED Test Lead is inserted in the jack corresponding to the multimeter rotary switch setting.

COM



DC AMPS



RPM
DWELL
OHMS
DC VOLTS
AC VOLTS
DIODES
CONTINUITY

Always connect TEST LEADS to the multimeter before connecting them to the circuit under test!!

7. AC VOLTS

This function is used for measuring AC Voltages in the range of 0 to 750V.

8. DC AMPS

This function is used for measuring DC (Direct Current) Amps in the range of 0 to 10A.

9. DWELL

This function is used for measuring DWELL on distributor ignition systems, and solenoids.

10. TACH

This function is used for measuring engine speed (RPM).

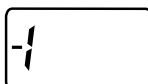
11. ON/OFF

Press to turn power ON. Press again to turn power OFF.

12. DISPLAY

Used to display all measurements and multimeter information.

Low Battery – If this symbol appears in the lower left corner of the display, then replace the internal 9V battery. (See Fuse and Battery replacement on page 7.)



Overrange Indication – If "1" or "-1" appears on the left side of the display, then the multimeter is set to a range that is too small for the present measurement being taken. Increase the range until this disappears. If it does not

disappear after all the ranges for a particular function have been tried, then the value being measured is too large for the multimeter to measure. (See Setting the Range on page 6.)

Zero Adjustment

The multimeter will automatically zero on the Volts, Amps and RPM functions.

Automatic Polarity Sensing

The multimeter display will show a minus (-) sign on the DC Volts and DC Amps functions when test lead hook-up is reversed.

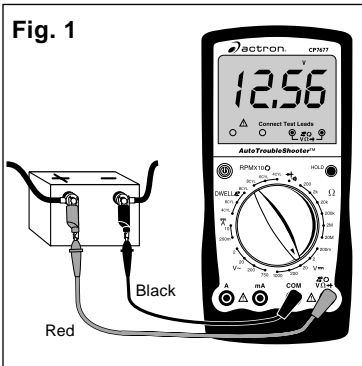
Setting the Range

Two of the most commonly asked questions about digital multimeters are What does Range mean? and How do I know what Range the multimeter should be set to?

What Does Range mean?

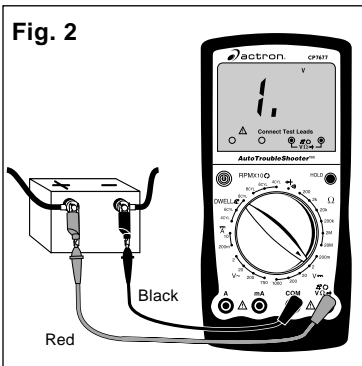
Range refers to the largest value the multimeter can measure with the rotary switch in that position. If the multimeter is set to the 20V DC range, then the highest voltage the multimeter can measure is 20V in that range.

EXAMPLE: Measuring Vehicle Battery Voltage (See Fig. 1)



Let's assume the multimeter is connected to the battery and set to the 20V range.

The display reads 12.56. This means there is 12.56V across the battery terminals.



Now assume we set the multimeter to the 2V range. (See Fig. 2)

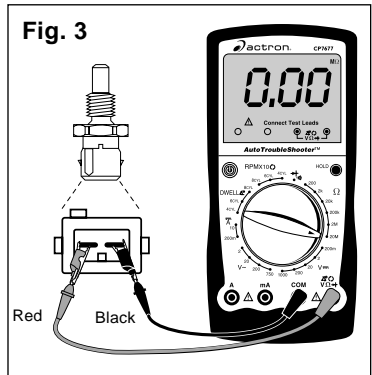
The multimeter display now shows a "1" and nothing else. This means the multimeter is being **overranged** or in other words the value being measured is larger than the current range. The range should be increased until a value is shown on the display. If you are in the highest range and the multimeter is still showing that it is overranging, then the value being measured is too large for the multimeter to measure.

How do I know what Range the multimeter should be set to?

The multimeter should be set in the lowest possible range without overranging.

EXAMPLE: Measuring an unknown resistance

Let's assume the multimeter is connected to an engine coolant sensor with unknown resistance. (See Fig. 3)



Start by setting the multimeter to the largest OHM range. The display reads 0.0Ω or a short circuit.

This sensor can't be shorted so reduce the range setting until you get a value of resistance.

At the 200KΩ range the multimeter measured a value of 4.0. This means there is 4KΩ of resistance across the engine coolant sensor terminals. (See Fig. 4)

If we change the multimeter to the 20KΩ range (See Fig. 5) the display shows a

Fig. 4



value of 3.87KΩ. The actual value of resistance is 3.87KΩ and not 4KΩ that was measured in the 200KΩ range. This is very important because if the manufacturer specifications say that the sensor should read 3.8-3.9KΩ at 70°F then on the 200KΩ range the sensor would be defective, but at the 20KΩ range it would test good.

Now set the multimeter to the 2KΩ range. (See Fig. 6) The display will indicate an overrange condition because 3.87KΩ is larger than 2KΩ.

This example shows that by decreasing the range you increase the accuracy of your measurement. When you change the range, you change the location of the decimal point. This changes

Fig. 5

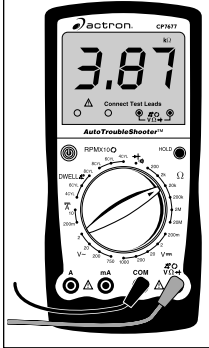
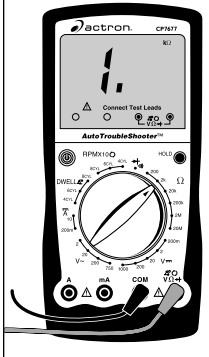


Fig. 6



the accuracy of the measurement by either increasing or decreasing the number of digits after the decimal point.

Battery and Fuse Replacement

Important: A 9 Volt battery must be installed before using the digital multimeter. (see procedure below for installation)

Battery Replacement

1. Turn multimeter OFF.
2. Remove test leads from multimeter.
3. Remove screw from battery cover.
4. Remove battery cover.
5. Install a new 9 Volt battery.
6. Re-assemble multimeter.

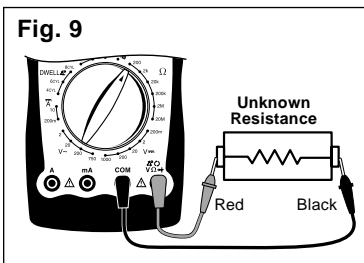
Fuse Replacement

1. Turn multimeter OFF.
2. Remove test leads from multimeter.
3. Remove rubber holster.
4. Remove screw from battery cover, battery cover, and battery.
5. Remove screws from back of multimeter.
6. Remove back cover.
7. Remove fuse.
8. Replace fuse with same size and type as originally installed. Use a 1/4" x 1-1/4", 10A, 250V, fast acting fuse or a 5mm x 20mm 315mA, 250V fast acting fuse.
9. Re-assemble multimeter.

Measuring Resistance

Resistance is measured in electrical units called ohms (Ω). The digital multimeter can measure resistance from 0.1 Ω to 20M Ω or (20,000,000 ohms). Infinite resistance is shown with a "1" on the left side of display (See Setting the Range on page 6). You can use this multimeter to do any resistance measurement called out in the vehicle service manual. Testing ignition coils, spark plug wires, and some engine sensors are common uses for the OHMS (Ω) function.

To measure Resistance (see Fig. 9):



1. Turn circuit power OFF.

To get an accurate resistance measurement and avoid possible damage to the digital multimeter and electrical circuit under test, turn off all electrical power in the circuit where the resistance measurement is being taken.

2. Insert BLACK test lead into COM test lead jack.

3. Insert RED test lead into Ω test lead jack.

4. Turn multimeter rotary switch to 200 Ω range.

Touch RED and BLACK multimeter leads together and view reading on display.

Display should read typically 0.2 Ω to 1.5 Ω .

If display reading was greater than 1.5 Ω , check both ends of test leads for bad connections. If bad connections are found, replace test leads.

5. Connect RED and BLACK test leads across component where you want to measure resistance.

When making resistance measure-

ments, polarity is not important. The test leads just have to be connected across the component.

6. Turn multimeter rotary switch to desired OHM range.

If the approximate resistance is unknown, start at the largest OHM range and decrease to the appropriate range as required. (See Setting the Range on page 6)

7. View reading on display - Note range setting for correct units.

NOTE: 2K Ω = 2,000 Ω ; 2M Ω = 2,000,000 Ω

If you want to make precise resistance measurements, then subtract the test lead resistance found in Step 4 above from the display reading in Step 7. It is a good idea to do this for resistance measurements less than 10 Ω .

Measuring DC Current

This multimeter can be used to measure DC current in the range from 0 to 10A. If the current you are measuring exceeds 10A, the internal fuse will blow (see Fuse Replacement on page 7). Unlike voltage and resistance measurements where the multimeter is connected across the component you are testing, current measurements must be made with the multimeter in series with the component. Isolating current drains and short circuits are some DC Current applications.

To measure DC Current (see Figs. 10 & 11):

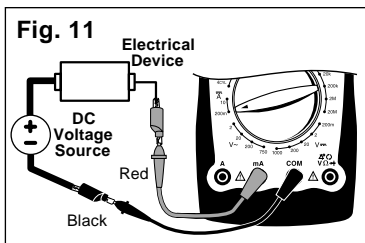
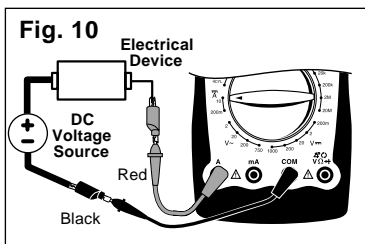
1. Insert BLACK test lead into COM test lead jack.

2. Insert RED test lead into "10A" test lead jack or "mA" test lead jack.

3. Disconnect or electrically open circuit where you want to measure current.

This is done by:

- Disconnecting wiring harness.
- Disconnecting wire from screw-on type terminal.
- Unsolder lead from component if



working on printed circuit boards.

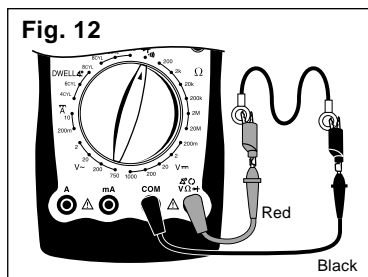
- Cut wire if there is no other possible way to open electrical circuit.
4. **Connect RED test lead to one side of disconnected circuit.**
 5. **Connect BLACK test lead to remaining side of disconnected circuit.**
 6. **Turn multimeter rotary switch to 10A DC position, or 200mA position.**
 7. **View reading on display.**

If minus (-) sign appears on display, then reverse RED and BLACK test leads.

Testing for Continuity

Continuity is a quick way to do a resistance test to determine if a circuit is open or closed. The multimeter will beep when the circuit is closed or shorted, so you don't have to look at the display. Continuity checks are usually done when checking for blown fuses, switch operation, and open or shorted wires.

To measure Continuity (see Fig. 12):



1. **Insert BLACK test lead into COM test lead jack.**
2. **Insert RED test lead into $\nabla \rightarrow \Omega \rightarrow \rightarrow$ test lead jack.**
3. **Turn multimeter rotary switch to $\rightarrow \rightarrow \rightarrow$ function.**
4. **Touch RED and BLACK test leads together to test continuity.**

Listen for tone to verify proper operation.

5. **Connect RED and BLACK test leads across component where you want to check for continuity.**

Listen for tone:

- **If you hear tone** – Circuit is closed or shorted.
- **If you don't hear tone** – Circuit is open.

connect RED test lead to negative side of primary ignition coil. (refer to vehicle service manual for location of ignition coil)

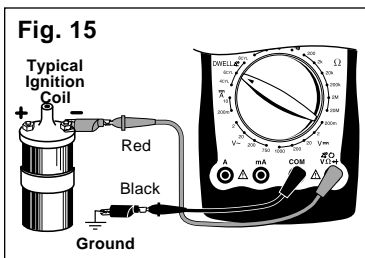
4. Connect **BLACK** test lead to a good vehicle ground.
5. Turn multimeter rotary switch to correct **CYLINDER** selection.
6. Measure engine RPM while engine is cranking or running.
7. View reading on display.
 - Remember to multiply display reading by 10 to get actual RPM.

If display reads 200, then actual engine RPM is 10 times 200 or 2000 RPM.

Measuring Dwell

Dwell measuring was extremely important on breaker point ignition systems of the past. It referred to the length of time, in degrees, that the breaker points remained closed, while the camshaft was rotating. Today's vehicles use electronic ignition and dwell is no longer adjustable. Another application for dwell is in testing the mixture control solenoid on GM feedback carburetors.

To measure Dwell (see Fig. 15):



1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into $\text{V}\Omega\text{--}\text{A}$ test lead jack.
3. Connect **RED** test lead to **DWELL** signal wire.

- If measuring **DWELL** on breaker point ignition systems, connect **RED** test lead to negative side of primary ignition coil. (refer to vehicle service manual for location of ignition coil)
- If measuring **DWELL** on GM mixture control solenoids, connect **RED** test lead to ground side or computer driven side of solenoid. (refer to vehicle service manual for solenoid location)
- If measuring **DWELL** on any arbitrary **ON/OFF** device, connect **RED** test lead to side of device that is being switched **ON/OFF**.

4. Connect **BLACK** test lead to a good vehicle ground.
5. Turn multimeter rotary switch to correct **DWELL** **CYLINDER** position.
6. View reading on display.

Section 2. Automotive Testing

The digital multimeter is a very useful tool for trouble-shooting automotive electrical systems. This section describes how to use the digital multimeter to test the starting and charging system, ignition system, fuel system, and engine sensors. The digital multimeter can also be used for general testing of fuses, switches, solenoids, and relays.

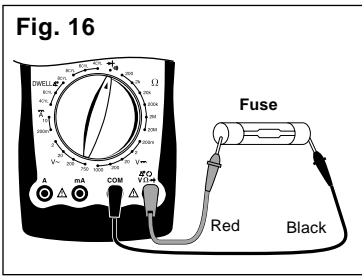
General Testing

The digital multimeter can be used to test fuses, switches, solenoids, and relays.

Testing Fuses

This test checks to see if a fuse is blown. You can use this test to check the internal fuses inside the digital multimeter.

To test Fuses (see Fig. 16):



1. Insert BLACK test lead into COM test lead jack.
2. Insert RED test lead into $\Delta \Omega V \Omega \rightarrow$ test lead jack.
3. Turn multimeter rotary switch to $\rightarrow \rightarrow \rightarrow$ function.
4. Touch RED and BLACK test leads together to test continuity.
Listen for tone to verify proper operation.
5. Connect RED and BLACK test leads to opposite ends of fuse.
Listen for tone:

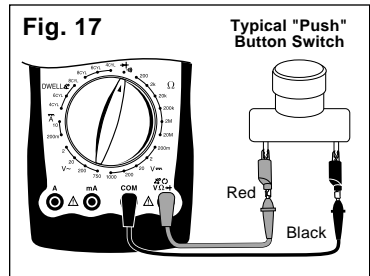
- If you hear tone - Fuse is good.
- If you don't hear tone - Fuse is blown and needs to be replaced.

NOTE: Always replace blown fuses with same type and rating.

Testing Switches

This test checks to see if a switch "Opens" and "Closes" properly.

To test Switches (see Fig. 17):



1. Insert BLACK test lead into COM test lead jack.
2. Insert RED test lead into $\Delta \Omega V \Omega \rightarrow$ test lead jack.
3. Turn multimeter rotary switch to $\rightarrow \rightarrow \rightarrow$ function.
4. Touch RED and BLACK test leads together to test continuity.
Listen for tone to verify proper operation.
5. Connect BLACK test lead to one side of switch.
6. Connect RED test lead to other side of switch.
Listen for tone:
 - If you hear tone - The switch is closed.
 - If you don't hear tone - The switch is open.
7. Operate switch.
Listen for tone:

- **If you hear tone** - The switch is closed.
- **If you don't hear tone** - The switch is open.

8. Repeat Step 7 to verify switch operation.

Good Switch: Tone turns ON and OFF as you operate switch.

Bad Switch: Tone always ON or tone always OFF as you operate switch.

Testing Solenoids and Relays

This test checks to see if a solenoid or relay have a broken coil. If the coil tests good, it is still possible that the relay or solenoid are defective. The relay can have contacts that are welded or worn down, and the solenoid may stick when the coil is energized. This test does not check for those potential problems.

To test Solenoids and Relays (see Fig. 18):

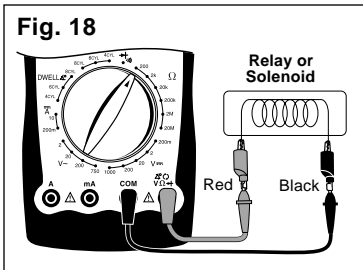


Fig. 18

1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into $\Delta \Omega V \Omega \rightarrow$ test lead jack.
3. Turn multimeter rotary switch to **200Ω** function.

Most solenoids and relay coil resistances are less than 200Ω. If meter overranges, turn multimeter rotary switch to next higher range. (see Setting the Range on page 6)

4. Connect **BLACK** test lead to one side of coil.
5. Connect **RED** test lead to other side of coil.
6. View reading on display.
 - Typical solenoid / relay coil resistances are 200Ω or less.
 - Refer to vehicle service manual for your vehicles resistance range.
7. Test Results

Good Solenoid / Relay Coil: Display in Step 6 is within manufacturers specification.

Bad Solenoid / Relay Coil:

- Display in Step 6 is not within manufacturers specifications.
- Display reads overrange on every ohms range indicating an open circuit.

NOTE: Some relays and solenoids have a diode placed across the coil. To test this diode see Testing Diodes on page 11.

4. **Disconnect positive (+) battery cable.**

5. **Connect RED test lead to positive (+) battery terminal.**

6. **Connect BLACK test lead to positive (+) battery cable.**

NOTE: Do not start vehicle during this test, because multimeter damage may result.

7. **Turn multimeter rotary switch to 10A DC (or 200 mA) position.**

8. **View reading on display.**

- Typical current draw is 100mA. (1mA = 0.001A)
- Refer to vehicle service manual for manufacturers specific Engine Off Battery Current Draw.

NOTE: Radio station presets and clocks are accounted for in the 100mA typical current draw.

9. **Test Results.**

Normal Current Draw: Display reading in Step 8 is within manufacturers specifications.

Excessive Current Draw:

- Display reading in Step 8 is well outside manufacturers specifications.
- Remove Fuses from fuse box one at a time until source of excessive current draw is located.
- Non-Fused circuits such as headlights, relays, and solenoids should also be checked as possible current drains on battery.
- When source of excessive current drain is found, service as necessary.

Cranking Voltage - Battery Load Test

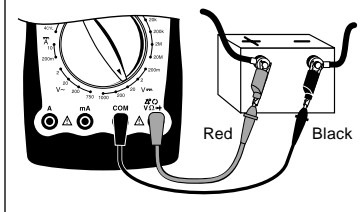
This test checks the battery to see if it is delivering enough voltage to the starter motor under cranking conditions.

Test Procedure (see Fig. 21):

1. **Disable ignition system so vehicle won't start.**

Disconnect the primary of the ignition coil or the distributor pick-up coil

Fig. 21



or the cam/crank sensor to disable the ignition system. Refer to vehicle service manual for disabling procedure.

2. **Insert BLACK test lead into COM test lead jack.**

3. **Insert RED test lead into \overline{A} test lead jack.**

4. **Connect RED test lead to positive (+) terminal of battery.**

5. **Connect BLACK test lead to negative (-) terminal of battery.**

6. **Turn multimeter rotary switch to 20V DC range.**

7. **Crank engine for 15 seconds continuously while observing display.**

8. **Test Results.**

Compare display reading in Step 7 with chart below.

Voltage	Temperature
9.6V or greater	70 °F and Above
9.5V	60 °F
9.4V	50 °F
9.3V	40 °F
9.1V	30 °F
8.9V	20 °F
8.7V	10 °F
8.5V	0 °F

If voltage on display corresponds to above voltage vs. temperature chart, then cranking system is normal.

If voltage on display does not correspond to chart, then it is possible that the battery, battery cables, starting system cables, starter solenoid, or starter motor are defective.

Voltage Drops

This test measures the voltage drop across wires, switches, cables, solenoids, and connections. With this test you can find excessive resistance in the starter system. This resistance restricts the amount of current that reaches the starter motor resulting in low battery load voltage and a slow cranking engine at starting.

Test Procedure (see Fig. 22):

1. Disable ignition system so vehicle won't start.

Disconnect the primary of the ignition coil or the distributor pick-up coil or the cam/crank sensor to disable the ignition system. Refer to vehicle service manual for disabling procedure.

2. Insert BLACK test lead into COM test lead jack.

3. Insert RED test lead into $\Delta^{\circ} \Omega V \Omega \rightarrow$ test lead jack.

4. Connect test leads.

Refer to Typical Cranking Voltage Loss Circuit (Fig. 22).

- Connect RED and BLACK test leads alternately between 1 & 2, 2 & 3, 4 & 5, 5 & 6, 6 & 7, 7 & 9, 8 & 9, and 8 & 10.

5. Turn multimeter rotary switch to 200mV DC range.

If multimeter overranges, turn multimeter rotary switch to the 2V DC range. (See Setting the Range on page 6)

6. Crank engine until steady reading is on display.

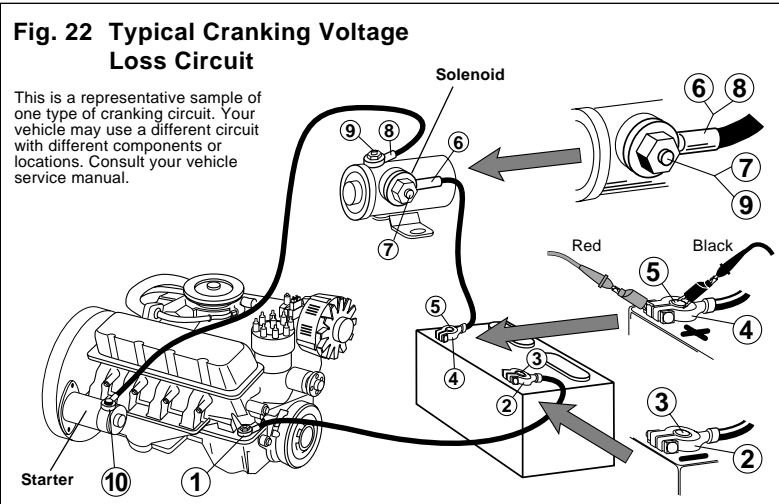
- Record results at each point as displayed on multimeter.
- Repeat Step 4 & 5 until all points are checked.

7. Test Results –

Estimated Voltage Drop of Starter Circuit Components

<u>Component</u>	<u>Voltage</u>
Switches	300mV
Wire or Cable	200mV
Ground	100mV
Battery Cable	
Connectors	50mV
Connections	0.0V

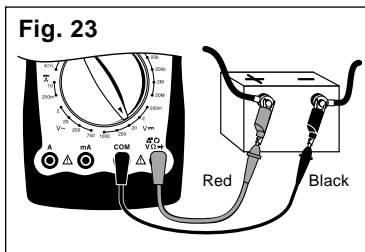
- Compare voltage readings in Step 6 with above chart.
- If any voltages read high, inspect component and connection for defects.
- If defects are found, service as necessary.



Charging System Voltage Test

This test checks the charging system to see if it charges the battery and provides power to the rest of the vehicles electrical systems (lights, fan, radio etc).

Test Procedure (see Fig. 23):



1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into $\text{V}\Omega\text{--}\text{}$ test lead jack.
3. Connect **RED** test lead to **positive (+)** terminal of battery.
4. Connect **BLACK** test lead to **negative (-)** terminal of battery.
5. Turn multimeter rotary switch to **20V DC** range.
6. **Start engine - Let idle.**
7. **Turn off all accessories and view reading on display.**
 - Charging system is normal if display reads 13.2 to 15.2 volts.
 - If display voltage is not between 13.2 to 15.2 volts, then proceed to Step 13.

8. **Open throttle and Hold engine speed (RPM) between 1800 and 2800 RPM.**

Hold this speed through Step 11 - Have an assistance help hold speed.

9. **View reading on display.**

Voltage reading should not change from Step 7 by more than 0.5V.

10. **Load the electrical system by turning on the lights, windshield wipers, and setting the blower fan on high.**

11. **View reading on display.**

Voltage should not drop down below about 13.0V.

12. **Shut off all accessories, return engine to curb idle and shut off.**

13. **Test Results.**

- If voltage readings in Steps 7, 9, and 11 were as expected, then charging system is normal.
- If any voltage readings in Steps 7, 9, and 11 were different then shown here or in vehicle service manual, then check for a loose alternator belt, defective regulator or alternator, poor connections, or open alternator field current.
- Refer to vehicle service manual for further diagnosis.

12. Move RED test lead to secondary ignition coil terminal.

- Refer to vehicle service manual for location of secondary ignition coil terminal.
- Verify BLACK test lead is connected to primary ignition coil negative (-) terminal.

13. View reading on display.

14. If vehicle is DIS, repeat Steps 12 and 13 for remaining ignition coils.

15. Test Results - Secondary Coil

- Typical resistance range of secondary ignition coils is 6.0 - 30.0K Ω .
- Refer to vehicle service manual for your vehicles resistance range.

16. Repeat test procedure for a HOT ignition coil.

NOTE: It is a good idea to test ignition coils when they are both hot and cold, because the resistance of the coil could change with temperature. This will also help in diagnosing intermittent ignition system problems.

17. Test Results - Overall

Good Ignition Coil: Resistance readings in Steps 10, 15 and 16 were within manufacturers specification.

Bad Ignition Coil: Resistance readings in Steps 10, 15 and 16 are not within manufacturers specification.

Ignition System Wires

This test measures the resistance of spark plug and coil tower wires while they are being flexed. This test can be used for distributorless ignition systems (DIS) provided the system does not mount the ignition coil directly on the spark plug.

Test Procedure:

1. Remove ignition system wires one at a time from engine.

- Always grasp ignition system wires on the boot when removing.
- Twist the boots about a half turn while pulling gently to remove them.
- Refer to vehicle service manual for ignition wire removal procedure.
- Inspect ignition wires for cracks, chaffed insulation, and corroded ends.

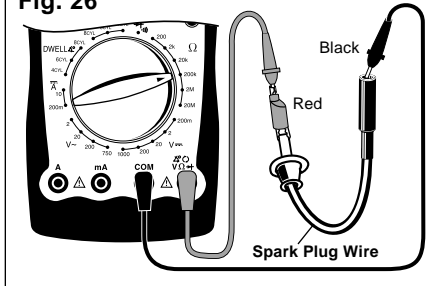
NOTE: Some Chrysler products use a “positive-locking” terminal electrode spark plug wire. These wires can only be removed from inside the distributor cap. Damage may result if other means of removal are attempted. Refer to vehicle service manual for procedure.

NOTE: Some spark plug wires have sheet metal jackets with the following symbol: $\rightarrow\leftarrow$. This type of plug wire contains an “air gap” resistor and can only be checked with an oscilloscope.

2. Insert BLACK test lead into COM test lead jack (see Fig. 26).

3. Insert RED test lead into $\Delta^{\circ}V\Omega\rightarrow$ test lead jack.

Fig. 26



4. Connect RED test lead to one end of ignition wire and BLACK test lead to other end.

5. Turn multimeter rotary switch to 200KΩ range.

6. View reading on display while flexing ignition wire and boot in several places.

- Typical resistance range is 3KΩ to 50KΩ or approximately 10KΩ per foot of wire.
- Refer to vehicle service manual for your vehicles resistance range.
- As you flex ignition wire, the display should remain steady.

7. Test Results

Good Ignition Wire: Display reading is within manufacturers specification and remains steady while wire is flexed.

Bad Ignition Wire: Display reading erratically changes as ignition wire is flexed or display reading is not within manufacturers specification.

Hall Effect Sensors/Switches

Hall Effect sensors are used whenever the vehicle computer needs to know speed and position of a rotating object. Hall Effect sensors are commonly used in ignition systems to determine camshaft and crankshaft position so the vehicle computer knows the optimum time to fire the ignition coil(s) and turn on the fuel injectors. This test checks for proper operation of the Hall Effect sensor / switch.

Test Procedure (see Fig. 27):

1. Remove Hall Effect Sensor from vehicle.

Refer to vehicle service manual for procedure.

2. Connect 9V battery to sensor POWER and GROUND pins.

- Connect positive(+) terminal of 9V battery to sensor POWER pin.
- Connect negative(-) terminal of 9V battery to sensor GROUND pin.
- Refer to illustrations for POWER and GROUND pin locations.
- For sensors not illustrated refer to vehicle service manual for pin locations.

3. Insert BLACK test lead into COM test lead jack.

4. Insert RED test lead into $\nabla \circ \Omega \rightarrow \rightarrow \rightarrow$ test lead jack.

5. Connect RED test lead to sensor SIGNAL pin.

6. Connect BLACK test lead to 9V battery negative(-) pin.

7. Turn multimeter rotary switch to $\rightarrow \rightarrow \rightarrow \rightarrow$ function.

Multimeter should sound a tone.

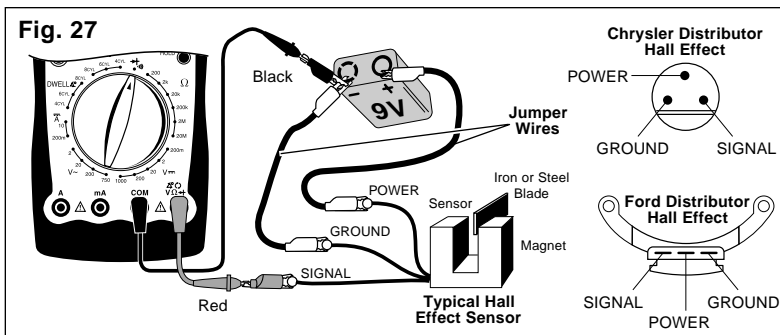
8. Slide a flat blade of iron or magnetic steel between sensor and magnet. (Use a scrap of sheet metal, knife blade, steel ruler, etc.)

- Multimeter tone should stop and display should overrange.
- Remove steel blade and multimeter should again sound a tone.
- It is O.K. if display changes erratically after metal blade is removed.
- Repeat several times to verify results.

9. Test Results

Good Sensor: Multimeter toggles from tone to overrange as steel blade is inserted and removed.

Bad Sensor: No change in multimeter as steel blade is inserted and removed.



Magnetic Pick-Up Coils – Reluctance Sensors

Reluctance sensors are used whenever the vehicle computer needs to know speed and position of a rotating object. Reluctance sensors are commonly used in ignition systems to determine camshaft and crankshaft position so the vehicle computer knows the optimum time to fire the ignition coil(s) and turn on the fuel injectors. This test checks the reluctance sensor for an open or shorted coil. This test does not check the air gap or voltage output of the sensor.

Test Procedure (see Fig. 28):

3. **Connect RED test lead to either sensor pin.**
4. **Connect BLACK test lead to remaining sensor pin.**
5. **Turn multimeter rotary switch to 2K Ω range.**
6. **View reading on display while flexing sensor wires in several places.**
 - Typical resistance range is 150 - 1000 Ω .
 - Refer to vehicle service manual for your vehicles resistance range.

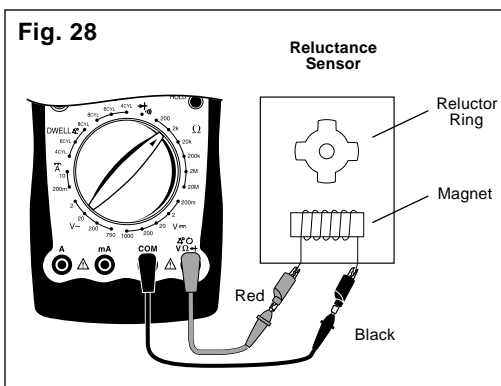
- As you flex sensor wires, the display should remain steady.

7. Test Results

Good Sensor: Display reading is within manufacturers specification and remains steady while sensor wires are flexed.

Bad Sensor: Display reading erratically changes as sensor wires are flexed or display reading is not within manufacturers specification.

Fig. 28



1. **Insert BLACK test lead into COM test lead jack.**
2. **Insert RED test lead into $\Delta^{\circ}V\Omega\rightarrow$ test lead jack.**

Ignition Coil Switching Action

This test checks to see if the negative terminal of the primary ignition coil is getting switched ON and OFF via the ignition module and camshaft / crankshaft position sensors. This switching action is where the RPM or tach signal originates. This test is primarily used for a **no start** condition.

Test Procedure (see Fig. 29):

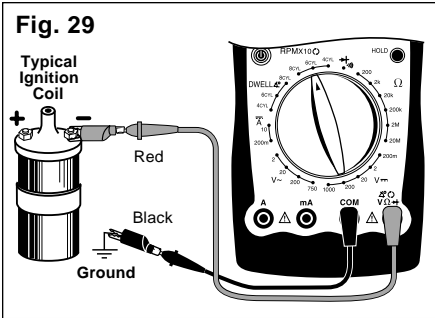


Fig. 29

Typical Ignition Coil

Red

Black

Ground

1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into $\Delta^{\circ}\text{C}$ V Ω \rightarrow test lead jack.
3. Connect **RED** test lead to **TACH** signal wire.
 - If vehicle is DIS (Distributorless Ignition System), then connect RED test lead to the TACH signal wire going from the DIS module to the vehicle engine computer. (refer to

vehicle service manual for location of this wire)

- For all vehicles with distributors, connect RED test lead to negative side of primary ignition coil. (refer to vehicle service manual for location of ignition coil)

4. Connect **BLACK** test lead to a good vehicle ground.

5. Turn multimeter rotary switch to correct **CYLINDER** selection in RPM.

6. View reading on display while engine is cranking.

- Typical cranking RPM range is 50-275 RPM depending on temperature, size of engine, and battery condition.
- Refer to vehicle service manual for specific vehicle cranking RPM range.

7. **Test Results.**

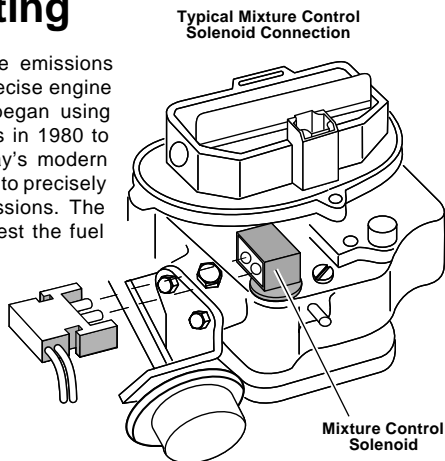
Good Coil Switching Action: Display reading indicated a value consistent with manufacturers specifications.

Bad Coil Switching Action:

- Display read zero RPM, meaning the ignition coil is **not** being switched ON and OFF.
- Check ignition system for wiring defects, and test the camshaft and crankshaft sensors.

Fuel System Testing

The requirements for lower vehicle emissions has increased the need for more precise engine fuel control. Auto manufacturers began using electronically controlled carburetors in 1980 to meet emission requirements. Today's modern vehicles use electronic fuel injection to precisely control fuel and further lower emissions. The digital multimeter can be used to test the fuel mixture control solenoid on General Motors vehicles and to measure fuel injector resistance.



Testing GM C-3 Mixture Control Solenoid Dwell

This solenoid is located in the carburetor. Its purpose is to maintain an air/fuel ratio of 14.7 to 1 in order to reduce emissions. This test checks to see if the solenoid dwell is varying.

Test Description:

This test is rather long and detailed. Refer to vehicle service manual for the complete test procedure. Some important test procedure highlights you need to pay close attention to are listed below.

1. **Make sure engine is at operating temperature and running during test.**
2. **Refer to vehicle service manual for multimeter hook-up instructions.**
3. **Turn multimeter rotary switch to 6 Cylinder Dwell position for all GM vehicles.**
4. **Run engine at 3000 RPM.**
5. **Make engine run both RICH and LEAN.**
6. **Watch multimeter display.**
7. **Multimeter display should vary from 10° to 50° as vehicle changes from lean to rich.**

Measuring Fuel Injector Resistance

Fuel injectors are similar to solenoids. They contain a coil that is switched ON and OFF by the vehicle computer. This test measures the resistance of this coil to make sure it is not an open circuit. Shorted coils can also be detected if the specific manufacturer resistance of the fuel injector is known.

Test Procedure (see Fig. 30):

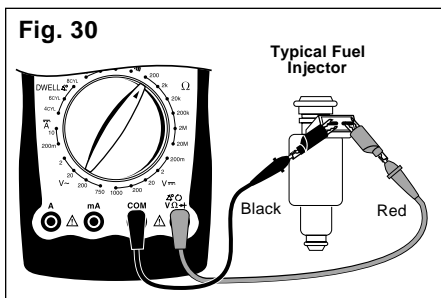


Fig. 30

1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into **VΩ** test lead jack.
3. Turn multimeter rotary switch to **200Ω** range.

Touch RED and BLACK multimeter leads together and view reading on display.

Display should read typically 0.2 - 1.5Ω.

If display reading was greater than 1.5Ω, check both ends of test leads for bad connections. If bad connections are found, replace test leads.

4. **Disconnect wiring harness from fuel injector - Refer to vehicle service manual for procedure.**

5. **Connect RED and BLACK test leads across fuel injector pins.**

Make sure you connect test leads across fuel injector **and not** the wiring harness.

6. **Turn multimeter rotary switch to desired OHM range.**

If the approximate resistance is unknown, start at the largest OHM range and decrease to the appropriate range as required. (see Setting the Range on page 6)

7. **View reading on display - Note range setting for correct units.**

- If display reading is 10Ω or less, subtract test lead resistance found in Step 3 from above reading.
- Compare reading to manufacturers specifications for fuel injector coil resistance.
- This information is found in vehicle service manual.

8. **Test Results**

Good Fuel Injector resistance: Resistance of fuel injector coil is within manufacturers specifications.

Bad Fuel Injector resistance: Resistance of fuel injector coil is not within manufacturers specifications.

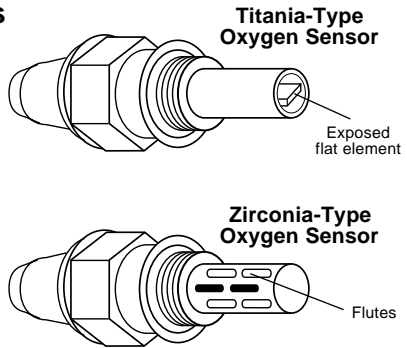
NOTE: If resistance of fuel injector coil is within manufacturers specifications, the fuel injector could still be defective. It is possible that the fuel injector is clogged or dirty and that is causing your driveability problem.

Testing Engine Sensors

In the early 1980's, computer controls were installed in vehicles to meet Federal Government regulations for lower emissions and better fuel economy. To do its job, a computer-controlled engine uses electronic sensors to find out what is happening in the engine. The job of the sensor is to take something the computer needs to know, such as engine temperature, and convert it to an electrical signal which the computer can understand. The digital multimeter is a useful tool for checking sensor operation.

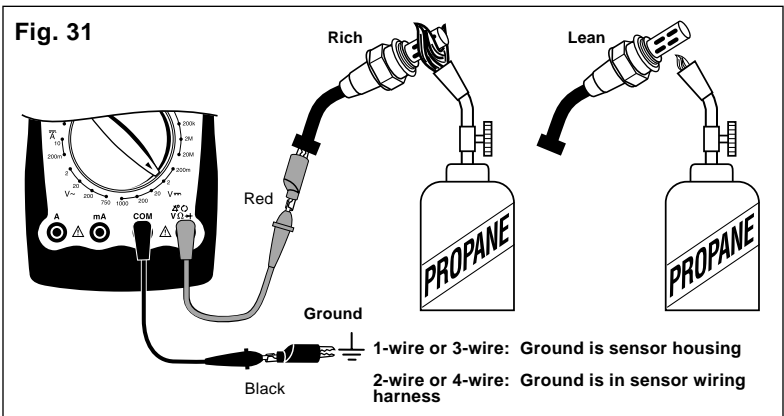
Oxygen (O₂) Type Sensors

The Oxygen Sensor produces a voltage or resistance based on the amount of oxygen in the exhaust stream. A low voltage (high resistance) indicates a lean exhaust (too much oxygen), while a high voltage (low resistance) indicates a rich exhaust (not enough oxygen). The computer uses this voltage to adjust the air/fuel ratio. The two types of O₂ Sensors commonly in use are Zirconia and Titania. Refer to illustration for appearance differences of the two sensor types.



Test Procedure (see Fig. 31):

1. If engine is **HOT**, let it **COOL** down before proceeding.
2. Remove Oxygen Sensor from vehicle.
3. Insert **BLACK** test lead into **COM** test lead jack.
4. Insert **RED** test lead into $\Delta \text{ } \text{V} \Omega \rightarrow$ test lead jack.
5. Test heater circuit.
 - If sensor contains 3 or more wires, then your vehicle uses a heated O₂ sensor.
 - Refer to vehicle service manual for location of heater pins.
 - Connect RED test lead to either heater pin.

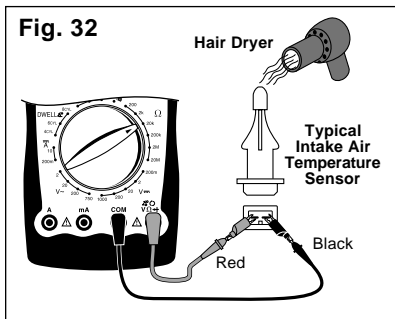


- Connect BLACK test lead to remaining heater pin.
 - Turn multimeter rotary switch to 200 Ω range.
 - View reading on display.
 - Compare reading to manufacturer's specification in vehicle service manual.
 - Remove both test leads from sensor.
- 6. Connect BLACK test lead to sensor GROUND pin.**
- If sensor is 1-wire or 3-wire, then GROUND is sensor housing.
 - If sensor is 2-wire or 4-wire, then GROUND is in sensor wiring harness.
 - Refer to vehicle service manual for Oxygen Sensor wiring diagram.
- 7. Connect RED test lead to sensor SIGNAL pin.**
- 8. Test Oxygen Sensor.**
- Turn multimeter rotary switch to...
 - 2V range for Zirconia Type Sensors.
 - 200K Ω range for Titania Type Sensors.
 - Light propane torch.
 - Firmly grasp sensor with a pair of locking pliers.
 - Thoroughly heat sensor tip as hot as possible, but not "glowing." Sensor tip must be at 660°F to operate.
 - Completely surround sensor tip with flame to deplete sensor of oxygen (Rich Condition).
- Multimeter display should read...
 - 0.6V or greater for Zirconia Type Sensors.
 - an Ohmic(Resistance) value for Titania Type Sensors. Reading will vary with flame temperature.
 - While still applying heat to sensor, move flame such that oxygen can reach sensor tip (Lean Condition).
 - Multimeter display should read...
 - 0.4V or less for Zirconia Type Sensors.
 - an overrange condition for Titania Type Sensors. (See Setting the Range on page 6.)
- 9. Repeat Step 8 a few times to verify results.**
- 10. Extinguish Flame, let sensor cool, and remove test leads.**
- 11. Test Results.**
- Good Sensor:*
- Heater Circuit resistance is within manufacturer's specification.
 - Oxygen Sensor output signal changed when exposed to a rich and lean condition.
- Bad Sensor:*
- Heater Circuit resistance is not within manufacturer's specification.
 - Oxygen Sensor output signal did not change when exposed to a rich and lean condition.
 - Oxygen sensor output voltage takes longer than 3 seconds to switch from a rich to a lean condition.

Temperature Type Sensors

A temperature sensor is a thermistor or a resistor whose resistance changes with temperature. The hotter the sensor gets, the lower the resistance becomes. Typical thermistor applications are engine coolant sensors, intake air temperature sensors, transmission fluid temperature sensors, and oil temperature sensors.

Test Procedure (see Fig. 32):



1. If engine is HOT let it COOL down before proceeding.

Make sure all engine and transmission fluids are at outside air temperature before proceeding with this test!

2. Insert BLACK test lead into COM test lead jack.

3. Insert RED test lead into $\Delta^{\circ}\text{C}$ $\text{V}\Omega$ \rightarrow test lead jack.

4. Disconnect wiring harness from sensor.

5. If testing Intake Air Temperature Sensor - Remove it from vehicle.

All other temperature sensors can remain on vehicle for testing.

6. Connect RED test lead to either sensor pin.

7. Connect BLACK test lead to remaining sensor pin.

8. Turn multimeter rotary switch to desired OHM range.

If the approximate resistance is unknown, start at the largest OHM range and decrease to the appropriate range as required. (See Setting the Range on page 6)

9. View and record reading on display.

10. Disconnect multimeter test leads from sensor and reconnect sensor wiring.

This step does not apply to intake air temperature sensors. For intake air temperature sensors, leave multimeter test leads still connected to sensor.

11. Heat up sensor.

If testing Intake Air Temperature Sensor:

- To heat up sensor dip sensor tip into boiling water, or...
- Heat tip with a lighter if sensor tip is metal or a hair dryer if sensor tip is plastic.
- View and record smallest reading on display as sensor is heated.
- You may need to decrease the range to get a more accurate reading.

For all other temperature sensors:

- Start engine and let idle until upper radiator hose is warm.
- Turn ignition key OFF.
- Disconnect sensor wiring harness and reconnect multimeter test leads.
- View and record reading on display.

12. Test Results.

Good Sensor:

- Temperature sensors HOT resistance is at least 300Ω less than its COLD resistance.
- The key point is that the COLD resistance decreases with increasing temperature.

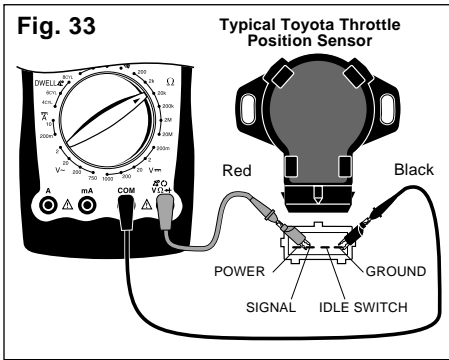
Bad Sensor:

- There is no change between the temperature sensors HOT resistance from the COLD resistance.
- The temperature sensor is an open or a short circuit.

Position Type Sensors

Position sensors are potentiometers or a type of variable resistor. They are used by the computer to determine position and direction of movement of a mechanical device. Typical position sensor applications are throttle position sensors, EGR valve position sensors, and vane air flow sensors.

Test Procedure (see Fig. 33):



1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into Ω test lead jack.
3. Disconnect wiring harness from sensor.
4. **Connect Test Leads.**
 - Connect **RED** test lead to sensor **POWER** pin.
 - Connect **BLACK** test lead to sensor **GROUND** pin.
 - Refer to vehicle service manual for location of sensor **POWER** and **GROUND** pins.
5. Turn multimeter rotary switch to **20KΩ** range.
6. **View and record reading on display.**
 - Display should read some resistance value.
 - If multimeter is overranging, adjust the range accordingly. (See Setting the Range on page 6.)

- If multimeter overranges on largest range, then sensor is an open circuit and is defective.

7. Move **RED** test lead to sensor **SIGNAL** pin.

- Refer to vehicle service manual for location of sensor **SIGNAL** pin.

8. Operate Sensor.

Throttle Position Sensor:

- Slowly move throttle linkage from closed to wide open position.
- Depending on hook-up, the display reading will **either increase or decrease** in resistance.
- The display reading should **either start at or end at** the approximate resistance value measured in Step 6.
- Some throttle position sensors have an Idle or Wide Open Throttle (WOT) switch in addition to a potentiometer.

- To test these switches, follow the Testing Switches test procedure on page 13.

- When you are told to operate switch, then move throttle linkage.

Vane Air Flow Sensor:

- Slowly open vane "door" from closed to open by pushing on it with a pencil or similar object. This will not harm sensor.

- Depending on hook-up, the display reading will **either increase or decrease** in resistance.

- The display reading should **either start at or end at** the approximate resistance value measured in Step 6.

- Some vane air flow sensors have an idle switch and an intake air temperature sensor in addition to a potentiometer.

- To test idle switch see Testing Switches on page 13.

- When you are told to operate switch, then open vane "door".

- To test intake air temperature sensor see Temperature Type Sensors on page 29.

EGR Valve Position

- Remove vacuum hose from EGR valve.
- Connect hand vacuum pump to EGR valve.
- Gradually apply vacuum to slowly open valve. (Typically, 5 to 10 in. of vacuum fully opens valve.)
- Depending on hook-up, the display reading will **either increase or decrease** in resistance.
- The display reading should **either start at or end at** the approximate resistance value measured in Step 6.

9. Test Results.

Good Sensor: Display reading gradually **increases or decreases** in resistance as sensor is opened and closed.

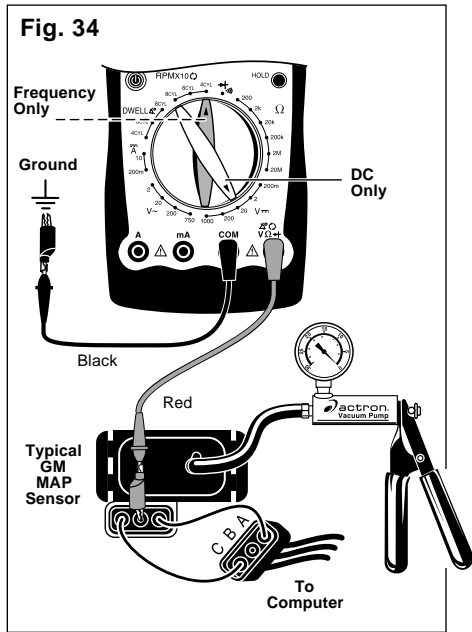
Bad Sensor: There is no change in resistance as sensor is opened or closed.

Manifold Absolute Pressure (MAP) and Barometric Pressure (BARO) Sensors

This sensor sends a signal to the computer indicating atmospheric pressure and/or engine vacuum. Depending on the type of MAP sensor, the signal may be a dc voltage or a frequency. GM, Chrysler, Honda and Toyota use a dc voltage MAP sensor, while Ford uses a frequency type. For other manufacturers refer to vehicle service manual for type of MAP sensor used.

Test Procedure (see Fig. 34):

1. Insert **BLACK** test lead into **COM** test lead jack.
2. Insert **RED** test lead into **Ω** test lead jack.



3. Disconnect wiring harness and vacuum line from MAP sensor.
4. Connect jumper wire between Pin A on wiring harness and sensor.
5. Connect another jumper wire between Pin C on wiring harness and sensor.
6. Connect RED test lead to sensor Pin B.
7. Connect BLACK test lead to good vehicle ground.
8. Make sure test leads and jumper wires are not touching each other.
9. Connect a hand held vacuum pump to vacuum port on MAP sensor.
10. Turn Ignition Key ON, but do not start engine!
11. Turn multimeter rotary switch to...
 - 20V range for DC type MAP sensors.
 - 4 Cylinder RPM position for Frequency type MAP sensors.

12. View reading on display.

DC Volts Type Sensor:

- Verify hand held vacuum pump is at 0 in. of vacuum.
- Display reading should be approximately 3V **or** 5V depending on MAP sensor manufacturer.

Frequency Type Sensor:

- Verify hand held vacuum pump is at 0 in. of vacuum.
- Display reading should be approximately 4770RPM \pm 5% for **Ford MAP sensors only**.
- For other frequency type MAP sensors refer to vehicle service manual for MAP sensor specifications.
- It is O.K. if last two display digits change slightly while vacuum is held constant.
- Remember to multiply display reading by 10 to get actual RPM.
- To convert RPM to Frequency or vice versa, use equation below.

$$\text{Frequency} = \frac{\text{RPM}}{30}$$

(Equation Only Valid for Multimeter in 4 Cylinder RPM Position)

13. Operate Sensor.

- Slowly apply vacuum to MAP sensor - Never exceed 20 in. of vacuum because damage to MAP sensor may result.
- Display reading should decrease in voltage **or** RPM as vacuum to MAP sensor is increased.
- Refer to vehicle service manual for charts relating voltage and frequency drop to increasing engine vacuum.
- Use equation above for Frequency and RPM conversions.

14. Test Results.

Good Sensor:

- Sensor output voltage or frequency(RPM) are within manufacturers specifications at 0 in. of vacuum.

- Sensor output voltage or frequency (RPM) decrease with increasing vacuum.

Bad Sensor:

- Sensor output voltage or frequency (RPM) are not within manufacturers specifications at 0 in. of vacuum.
- Sensor output voltage or frequency (RPM) do not change with increasing vacuum.

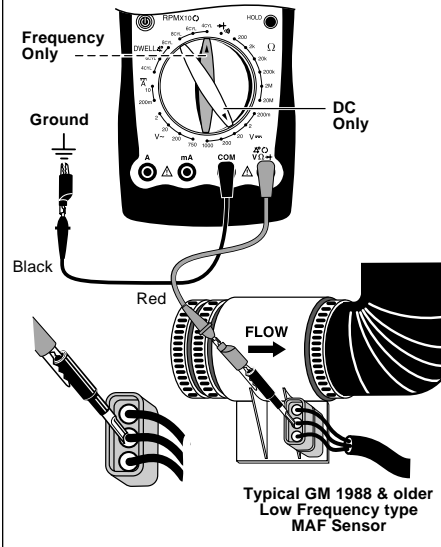
Mass Air Flow (MAF) Sensors

This sensor sends a signal to the computer indicating the amount of air entering the engine. Depending on the sensor design, the signal may be a dc voltage, low frequency, or high frequency type. **The CP7677 can only test the dc voltage and low frequency type of MAF sensors.** The high frequency type sensors output a frequency that is too high for the CP7677 to measure. The high frequency type MAF is a 3-pin sensor used on 1989 and newer GM vehicles. Refer to vehicle service manual for the type of MAF sensor your vehicle uses.

Test Procedure (see Fig. 35):

1. **Insert BLACK test lead into COM test lead jack.**
2. **Insert RED test lead into $\text{Z}^{\circ}\text{C}\text{V}\Omega\text{--}\rightarrow$ test lead jack.**
3. **Connect BLACK test lead to good vehicle ground.**
4. **Connect RED test lead to MAF signal wire.**
 - Refer to vehicle service manual for location of MAF signal wire.
 - You may have to backprobe or pierce MAF signal wire in order to make connection.
 - Refer to vehicle service manual for best way to connect to MAF signal wire.
5. **Turn Ignition Key ON, but do not start engine!**
6. **Turn multimeter rotary switch to...**

Fig. 35



- 20V range for DC type MAF sensors.
- 4 Cylinder RPM position for Low Frequency type MAF sensors.

7. View reading on display.

DC Volts Type Sensor:

- Display reading should be approximately 1V or less depending on MAF sensor manufacturer.

Low Frequency Type Sensor:

- Display reading should be approximately 330RPM \pm 5% for **GM Low Frequency MAF sensors**.
- For other Low Frequency type MAF sensors refer to vehicle service manual for MAF sensor specifications.
- It is O.K. if last two display digits change slightly while Key is ON.
- Remember to multiply display reading by 10 to get actual RPM.
- To convert RPM to Frequency or vice versa, use equation below.

$$\text{Frequency} = \frac{\text{RPM}}{30}$$

{Equation Only Valid for Multimeter in 4 Cylinder RPM Position}

8. Operate Sensor.

- Start engine and let idle.
- Display reading should...
 - increase in voltage from Key On Engine OFF for DC type MAF sensors.
 - increase in RPM from Key On Engine OFF for Low Frequency type MAF sensors.
- Rev Engine.
- Display reading should...
 - increase in voltage from Idle for DC type MAF sensors.
 - increase in RPM from Idle for Low Frequency type MAF sensors.
- Refer to vehicle service manual for charts relating MAF sensor voltage or frequency (RPM) to increasing air flow.
- Use equation above for Frequency and RPM conversions.

9. Test Results.

Good Sensor:

- Sensor output voltage or frequency (RPM) are within manufacturers specifications at Key ON Engine OFF.
- Sensor output voltage or frequency (RPM) increase with increasing air flow.

Bad Sensor:

- Sensor output voltage or frequency (RPM) are not within manufacturers specifications at Key ON Engine OFF.
- Sensor output voltage or frequency (RPM) do not change with increasing air flow.

Electrical Specifications

DC Volts

Range: 200mV, 2V, 20V, 200V

Accuracy : $\pm(0.5\% \text{ rdg} + 5 \text{ dgts})$

Range: 1000V

Accuracy: $\pm(0.8\% \text{ rdg} + 5 \text{ dgts})$

AC Volts

Range: 2V, 20V, 200V

Accuracy : $\pm(0.8\% \text{ rdg} + 5 \text{ dgts})$

Range: 750V

Accuracy: $\pm(1.0\% \text{ rdg} + 4 \text{ dgts})$

DC Current

Range: 200mA

Accuracy: $\pm(0.8\% \text{ rdg} + 5 \text{ dgts})$

Range: 10A

Accuracy: $\pm(1.2\% \text{ rdg} + 5 \text{ dgts})$

Resistance

Range: 200 Ω , 2K Ω , 20K Ω , 200K Ω , 2M Ω

Accuracy: $\pm(0.8\% \text{ rdg} + 5 \text{ dgts})$

Range: 20M Ω

Accuracy: $\pm(1.5\% \text{ rdg} + 5 \text{ dgts})$

Dwell

Range: 4CYL, 6CYL, 8CYL

Accuracy: $\pm(3.0\% \text{ rdg} + 5 \text{ dgts})$

RPM

Range: 4CYL, 6CYL, 8CYL

Accuracy: $\pm(3.0\% \text{ rdg} + 5 \text{ dgts})$

Audible Continuity

Buzzer sounds at approximately less than 30-50 Ohms.